

**TITLE: CENTRAL POSITIONING DEVICE FOR A LABELING MACHINE OF
HEAT SHRINKABLE FILM**

BACKGROUND OF THE INVENTION

(a) Field of the Invention

5 The present invention is related to a central positioning device for a labeling machine of heat shrinkable film, and more particularly, to one that deflects the heat shrinkable film label for its surface of the logo to precisely match the relative surface on the bottle as desired.

(b) Description of the Prior Art:

10 In earlier time, text or pattern is directly printed on or a sticker is directly adhered to the surface of the bottle. Color performance is monotonous due to technical problem of color scheme in direct printing while the sticker fails to express the sense of quality. Thereafter, labels are made of film in closed loop to be inserted onto the bottle. Usually, the shrinkable film printed with text and pattern is wrapped around the bottle before 15 being thermally treated to fasten the film on the bottle. However, the work efficiency for this production is less satisfactory since it takes to cut the flat film into the size desired and to prop open to wrap around the bottle by manual before being thermally treated into shape. Later, to solve the problem of deficiency in manual work, a heat shrinkable labeling machine is developed to replace the manual operation.

20 A pair of primary rollers and another pair of feeder rollers are essentially used in the automatic labeling machine of heat shrinkable film of the prior art to prop open the heat shrinkable film to be wrapped around the bottle by rolling to deliver the film and a conic cylinder, i.e., the central positioning device, is used to prop open the film and wrap it around the bottle.

25 To the mechanism of the central positioning device in the form of a conic cylinder, it has achieved the basic purpose of labeling on the general round bottles. However, when the labeling machine is used on square bottles, the following flaws are observed:

Whereas the heat shrinkable film is continuously printed and wound in the form of a roll, the tubular film is flattened into having two sides flushed against each other

resulting in two folding marks that survive even after the film is prop opened by the conic cylinder of the central positioning device. The diameter of the heat shrinkable film before being thermally treated is slightly greater than the outer diameter of the bottle (the square bottle in this case) to facilitate to be inserted onto the bottle. Once the bottle is
5 inserted with the film, the film that contacts the bottle becomes vulnerable to get slacken or displaced, and particularly so when the folding marks fall upon the flat surface of the square bottle. Whereas text and pattern printed on the heat shrinkable film are already positioned in terms of the front, the rear and both sides of the bottle, any displacement of the heat shrinkable film will result in misplaced text and pattern to lose the appearance as
10 desired.

SUMMARY OF THE INVENTION

The primary purpose of the present invention is to provide a central positioning device for a labeling machine of heat shrinkable film that is composed of an upper section and a lower section. The upper section revolves to adjust the angle to deflect the
15 direction of the heat shrinkable film so that the logo on the heat shrinkable film to match on each and all surfaces of the square bottle as required while allowing the folding marks on the heat shrinkable film merely hold against the corners of the square bottle. Accordingly, the heat shrinkable film will not be displaced in relation to the square bottle to ensure of precisely wrapping around the square bottle in position. To achieve the
20 purpose, the upper section and the lower section of the central positioning device is connected to each other with a fastener and a positioning member is provided at the upper end of the lower section to fix the revolving angle of the upper section to be secured in position for the heat shrinkable film passing through the upper section is pushed downward to change its direction.

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BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a schematic view showing a basic configuration of the present invention.

Fig. 2 is a sectional view of a preferred embodiment of the present invention.

Fig. 3 is a schematic view showing that the preferred embodiment of the present invention is in operation.

Fig. 4 is a schematic view showing that a heat shrinkable film is wrapping around a square bottle.

Fig. 5 is a schematic view showing a structure of another preferred embodiment of the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to Fig. 1, a central positioning device of the present invention is essentially composed of an upper section (1) and a lower section (2). The structure of the upper section (1) is similar to that of the prior art in a conic shape with a flattened wedge at the top that allows revolving as required. The lower section (2) is in cylindrical shape. Both of the upper section (1) and the lower section are separated from each other and then connected to each other to facilitate revolving for a proper angle and secured in position.

As illustrated in Fig. 2 for a preferred embodiment of the present invention, at 10 where the upper section (1) and the lower section (2) of the central positioning device abutted to each other are respectively provided with a protrusion (11) to the upper section (1) and a recess (21) to the lower section (2). Two screw holes (12) and (22) are respectively provided at the center of the protrusion (11) and the center of the recess (21). A fastener (3) with its two ends respectively passing through the screw holes (12) and (22) is to connect both of the upper section (1) and the lower section (2). A positioning member (4) is laterally screwed into the upper end of the lower section (2) to such that when the upper section (1) is revolving with the protrusion (11) and the fastener (3) as the axis, the positioning member (4) moves in to hold against the protrusion (11) to secure the upper section (1) in position.

20 As the central positioning device of the present invention prop opens to guide a heat shrinkable film, the upper section (1) of the central positioning device, as illustrated in Fig. 3, revolves first to adjust for a proper angle and is secured in position by means of the positioning member (4). Later when the heat shrinkable film is pushed by the upper section (1) downward to be guided by the lower section (2), the lower part of the heat 25 shrinkable film is deflected for the logo on the lower part of the heat shrinkable film to stay flushed against the surfaces of a square (or a rectangular) bottle as required with the folding marks on the heat shrinkable film to merely press against the corners of the square bottle and to be secured in position as illustrated in Fig. 4. Accordingly, the heat shrinkable film is prevented from making any displacement in relation to the square 30 bottle to make sure that the subsequent thermal treatment of the heat shrinkable film will precisely wrap around the bottle and the logo of the heat shrinkable film falls exactly on

each surface of the square bottle as required.

Furthermore, the protrusion (11) and the recess (21) are respectively provided to the upper section (1) and the lower section (2) as disclosed in the first preferred embodiment. In another preferred embodiment of the present invention as illustrated in 5 Fig. 5, the fastener (3) is directly formed at the center of the protrusion (11) of the upper section (1). The fastener (3) is engaged into the screw hole (22) at the center inside the recess (21) of the lower section (2) and is secured in position by the positioning member (4) to hold against the protrusion (11). Alternatively, the fastener (3) is directly formed at the center in the recess (21) of the lower section (2) (not illustrated).

10 The central positioning device for a labeling machine of heat shrinkable film by having the central positioning device made of the upper section and the lower section to allow the upper section revolving for adjusting its angle to deflect the heat shrinkable label, thus to facilitate actively change the orientation of the upper section of the central positioning device without changing the conveyance direction of the square bottle and 15 associate positioning structure provides a better labeling effect as a whole.